



# Laser and Rotary Materials



[www.trotec-materials.com](http://www.trotec-materials.com)

**trotec**<sup>®</sup>

*laser. marking cutting engraving*



## → The ideal material for each application!

Trotec offers solutions for almost all requirements in the field of engraving, cutting and marking. High-quality, innovative laser system solutions as well as highest standard consumables form this outstanding portfolio.

We aim to assist our customers improve profitability and productivity by supplying Trotec materials which offer superior results first time, offering additional services such as our in house ‚cut to size‘ service and providing a one stop shop solution, allowing our clients to purchase all their products via one call or email.

We are proud to be manufacturer of a full range of Trotec laminates that is completed by additional high-quality products of selected suppliers. We want to make you more profitable by benefitting from this advantages:

- Engrave efficiently with fewer passes
- Little residue exposed while engraving
- No sticky edges after laser cutting
- Minimal cleaning required
- Consistency in quality and colours
- Highly durable materials

## → Contact

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[www.trotec-materials.com](http://www.trotec-materials.com)



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### Laser material

Applicable to materials with an acrylic core. Many coated or anodised metals can be laser engraved or marked but cannot be vector cut.



### Exterior use

This material is UV-resistant and suitable for outdoor use. Of course, it can also be used for indoor applications.



### Engraving materials

This material (usually with ABS core) is suitable for use with mechanical engraving devices.



### Indoor use

This material is not suitable for long-term, unprotected use in outdoor areas (UV exposure may cause discolouration).



### Reverse engraving

This material is engraved from the back using mirrored graphics. The engraved area can be infilled or backlit to enhance the contrast against the coloured background.



### Self-adhesive film

Adhesive backing can be applied to many materials. Save time and order material sheets that are already self-adhesive.

Any colour deviations between the images shown in the catalogue and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

# → TroLase

TroLase is an UV-resistant acrylic based laminate for both indoor and outdoor applications. Benefiting from a thin top layer it enables detailed engraving at high production speeds. Its superior composition minimises residue, therefore reducing the need for cleaning whilst maximising your output.

## Applications

- Interior Signs
- Exterior Signs
- Badges
- Trophy Plates
- Safety Signs
- Industrial signage
- Legend plates



## → Material Features

**Material:** Micro-surfaced impact acrylic, 2 ply / 3 ply

**Finish:** matt non-glare, gloss

**Thickness:** 0,8 mm / 1,6 mm / 3,2 mm

**Engraving depth:** 0,08 mm

**Cutting method:** laser, saw, guillotine

**Sheet size:** 1245 x 616 mm



Laser material



Rotary material




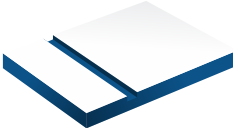
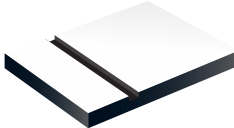

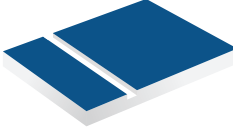
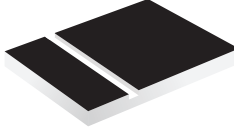
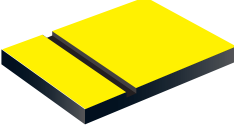
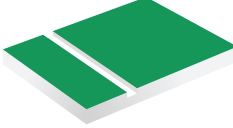
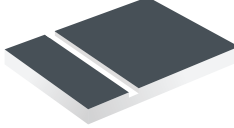
Interior use



Exterior use



Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.

 <p><b>White/Red</b>  <b>0,8</b> L206-203              86585  <b>1,6</b> L206-206              71584  <b>3,2</b> L206-209              86591              mm</p>	 <p><b>White/Blue</b>  <b>1,6</b> L205-206              71565              mm</p>	 <p><b>White/Black</b>  <b>0,8</b> L204-203              86561  <b>1,6</b> L204-206              71546  <b>3,2</b> L204-209              71549              mm</p>
 <p><b>Red/White</b>  <b>0,8</b> L602-203              86585  <b>1,6</b> L602-206              71828  <b>3,2</b> L602-209              71831              mm</p>	 <p><b>Blue/White</b>  <b>0,8</b> L512-203              86581  <b>1,6</b> L512-206              71782  <b>3,2</b> L512-209              86582              mm</p>	 <p><b>Black/White</b>  <b>0,8</b> L402-203              86563  <b>1,6</b> L402-206              71747  <b>3,2</b> L402-209              71750              mm</p>
 <p><b>Yellow/Black</b>  <b>0,8</b> L704-203              86562  <b>1,6</b> L704-206              71864  <b>3,2</b> L704-209              86566              mm</p>	 <p><b>Green/White</b>  <b>0,8</b> L932-203              86596  <b>1,6</b> L932-206              71946  <b>3,2</b> L932-209              91696              mm</p>	 <p><b>Smoke Grey/White</b>  <b>1,6</b> L312-206              71614              mm</p>

 <p><b>Burgundy/White</b>  <b>1,6</b> L622-206              71852              mm</p>	 <p><b>Sapphire/White</b>  <b>0,8</b> L502-203              86594  <b>1,6</b> L502-206              71772              mm</p>	 <p><b>Light Grey/White</b>  <b>1,6</b> L322-206              86555              mm</p>
 <p><b>Orange/White</b>  <b>0,8</b> L612-203              86564  <b>1,6</b> L612-206              71841              mm</p>	 <p><b>Navy Blue/White</b>  <b>1,6</b> L552-206              71796              mm</p>	 <p><b>Almond/Black</b>  <b>1,6</b> L854-206              71911              mm</p>
 <p><b>Yellow/Red</b>  <b>1,6</b> L706-206              86590              mm</p>	 <p><b>Purple/White</b>  <b>1,6</b> L582-206              71804              mm</p>	 <p><b>Black/Silver</b>  <b>1,6</b> L413-206              86587              mm</p>
 <p><b>Celadon Green/White</b>  <b>1,6</b> L972-206              71955              mm</p>	 <p><b>Dark Brown/White</b>  <b>1,6</b> L842-206              71909              mm</p>	 <p><b>Gloss Black/White</b>  <b>1,6</b> L422-206              86580              mm</p>
 <p><b>Evergreen/White</b>  <b>0,8</b> L912-203              86586  <b>1,6</b> L912-206              71937  <b>3,2</b> L912-209              86592              mm</p>	 <p><b>Dark Walnut/White</b>  <b>1,6</b> L002-206              71512              mm</p>	 <p><b>Black/Gold</b>  <b>1,6</b> L417-206              71759              mm</p>
 <p><b>White/Black/White</b>  <b>1,6</b> L204-306              91640  <b>3,2</b> L204-309              91644              mm</p>	 <p><b>English Walnut/White</b>  <b>1,6</b> L192-206              71515              mm</p>	 <p><b>Gloss Black/Gold</b>  <b>1,6</b> L427-206              86589              mm</p>
	 <p><b>Black/White/Black</b>  <b>1,6</b> L402-306              91641  <b>3,2</b> L402-309              91645              mm</p>	

# → TroLase Metallic Plus and TroLase Metallic

TroLase Metallic is an acrylic based laminate with an authentic metallic finish. Benefiting from a thin top layer it enables detailed engraving at high production speeds. For external applications and cost effective, time saving alternatives to metal engraving, we recommend TroLase Metallic Plus which is UV-resistant.

## Applications

- Interior Signs
- Exterior Signs (Metallic Plus)
- Badges
- Trophy Plates
- Safety Signs
- Funeral Plates



## → Material Features TroLase Metallic Plus

**Material:** Modified impact acrylic, 2 ply  
**Finish:** brushed metal  
**Thickness:** 0,8 mm / 1,6 mm / 3,2 mm  
**Engraving depth:** 0,08 mm  
**Cutting method:** laser, saw, guillotine  
**Sheet size:** 1245 x 616 mm



Laser material



Rotary material



Interior use



Exterior use

## → Material Features TroLase Metallic

**Material:** Micro-surfaced impact acrylic, 2 ply  
**Finish:** brushed metal, smooth  
**Thickness:** 0,8 mm / 1,6 mm / 3,2 mm  
**Engraving depth:** 0,08 mm  
**Cutting method:** laser, saw, guillotine  
**Sheet size:** 1245 x 616 mm



Laser material

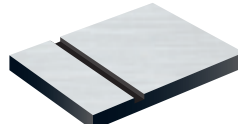
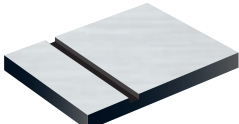
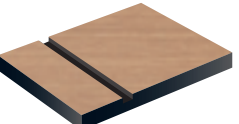
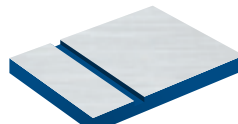
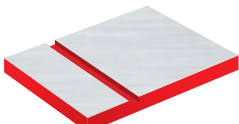
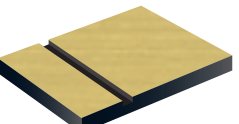


Rotary material

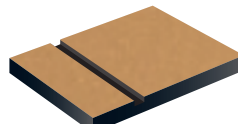
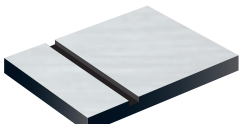
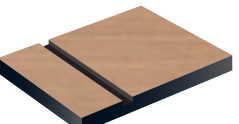
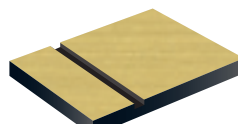
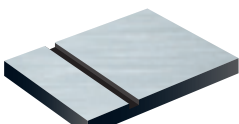
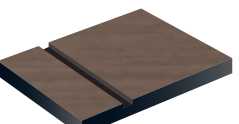
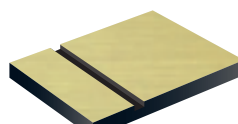
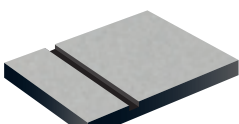


Interior use

# → TroLase Metallic Plus

	<p>Brushed Stainless Steel/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT+314-203 87112</td></tr> <tr><td><b>1,6</b></td><td>LMT+314-206 71615</td></tr> <tr><td><b>3,2</b></td><td>LMT+314-209 87106</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT+314-203 87112	<b>1,6</b>	LMT+314-206 71615	<b>3,2</b>	LMT+314-209 87106		<p>Brushed Bright Nickel/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT+364-203 87138</td></tr> <tr><td><b>1,6</b></td><td>LMT+364-206 87116</td></tr> <tr><td><b>3,2</b></td><td>LMT+364-209 87135</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT+364-203 87138	<b>1,6</b>	LMT+364-206 87116	<b>3,2</b>	LMT+364-209 87135		<p>Brushed Copper/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT+864-203 87136</td></tr> <tr><td><b>1,6</b></td><td>LMT+864-206 87114</td></tr> <tr><td><b>3,2</b></td><td>LMT+864-209 87141</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT+864-203 87136	<b>1,6</b>	LMT+864-206 87114	<b>3,2</b>	LMT+864-209 87141
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	<p>Brushed Stainless Steel/Blue</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT+315-203 87137</td></tr> <tr><td><b>1,6</b></td><td>LMT+315-206 87117</td></tr> <tr><td><b>3,2</b></td><td>LMT+315-209 87139</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT+315-203 87137	<b>1,6</b>	LMT+315-206 87117	<b>3,2</b>	LMT+315-209 87139		<p>Brushed Stainless Steel/Red</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT+316-203 87145</td></tr> <tr><td><b>1,6</b></td><td>LMT+316-206 87118</td></tr> <tr><td><b>3,2</b></td><td>LMT+316-209 87146</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT+316-203 87145	<b>1,6</b>	LMT+316-206 87118	<b>3,2</b>	LMT+316-209 87146		<p>Brushed Gold/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT+764-203 87115</td></tr> <tr><td><b>1,6</b></td><td>LMT+764-206 71893</td></tr> <tr><td><b>3,2</b></td><td>LMT+764-209 87108</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT+764-203 87115	<b>1,6</b>	LMT+764-206 71893	<b>3,2</b>	LMT+764-209 87108
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<b>3,2</b>	LMT+764-209 87108																						

# → TroLase Metallic

	<p>Smooth Gold/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT714-203 86661</td></tr> <tr><td><b>1,6</b></td><td>LMT714-206 86599</td></tr> <tr><td><b>3,2</b></td><td>LMT714-209 86662</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT714-203 86661	<b>1,6</b>	LMT714-206 86599	<b>3,2</b>	LMT714-209 86662		<p>Brushed Aluminium/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT354-203 86632</td></tr> <tr><td><b>1,6</b></td><td>LMT354-206 71700</td></tr> <tr><td><b>3,2</b></td><td>LMT354-209 86634</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT354-203 86632	<b>1,6</b>	LMT354-206 71700	<b>3,2</b>	LMT354-209 86634		<p>Brushed Copper/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT894-203 86660</td></tr> <tr><td><b>1,6</b></td><td>LMT894-206 71931</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT894-203 86660	<b>1,6</b>	LMT894-206 71931
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<b>1,6</b>	LMT334-206 71625																				
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<b>1,6</b>	LMT884-206 86648																				
	<p>European Gold/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT754-203 86600</td></tr> <tr><td><b>1,6</b></td><td>LMT754-206 71889</td></tr> <tr><td><b>3,2</b></td><td>LMT754-209 86649</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT754-203 86600	<b>1,6</b>	LMT754-206 71889	<b>3,2</b>	LMT754-209 86649		<p>Smooth Silver/Black</p> <table border="0"> <tr><td><b>0,8</b></td><td>LMT344-203 86598</td></tr> <tr><td><b>1,6</b></td><td>LMT344-206 86597</td></tr> <tr><td><b>3,2</b></td><td>LMT344-209 86656</td></tr> </table> <p>mm</p>	<b>0,8</b>	LMT344-203 86598	<b>1,6</b>	LMT344-206 86597	<b>3,2</b>	LMT344-209 86656						
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# → TroLase Reverse

TroLase Reverse comprises of a transparent acrylic fascia with a coloured coating on the reverse side. By reverse engraving your image into the coloured layer you expose clear text/image which can either be infilled with your choice of acrylic paint or backlit for an effective contrast. As an additional feature the reverse has a third layer of Black backing which significantly reduces the cleaning time and enhances the depth of colour.

## Applications

- Interior Signs
- Exterior Signs
- Badges
- Safety Signs
- Control Panels



## → Material Features

- Material:** Micro-surfaced impact acrylic with back-coating, 2 ply  
**Finish:** matt non-glare, gloss (gold and silver)  
**Thickness:** 1,6 mm  
**Engraving depth:** 0,08 mm  
**Cutting method:** laser, saw  
**Sheet size:** 1245 x 616 mm



Laser material



Rotary material



Interior use



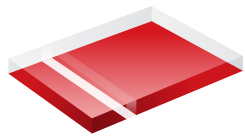
Exterior use



Reverse



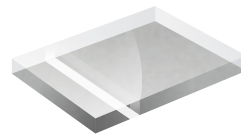
# → TroLase Reverse



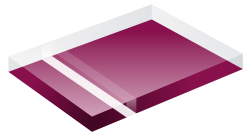
Matt/Red  
1,6 mm LR601-206  
71810



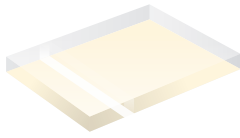
Matt/White  
1,6 mm LR201-206  
71521



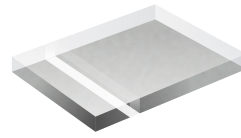
Gloss/Silver  
1,6 mm LR340-206  
71630



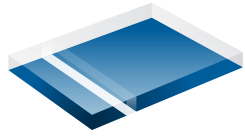
Matt/Burgundy  
1,6 mm LR621-206  
71849



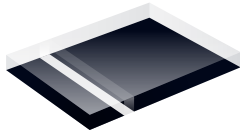
Matt/Ivory  
1,6 mm LR221-206  
86557



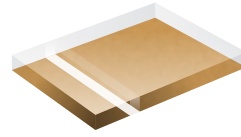
Matt/Silver  
1,6 mm LR341-206  
71632



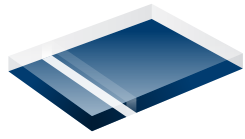
Matt/Blue  
1,6 mm LR511-206  
71773



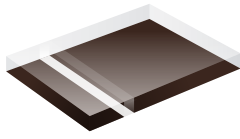
Matt/Black  
1,6 mm LR401-206  
71732



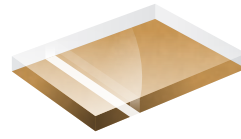
Matt/Gold  
1,6 mm LR711-206  
71873



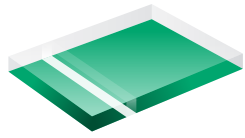
Matt/Navy Blue  
1,6 mm LR551-206  
71793



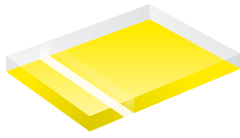
Matt/Dark Brown  
1,6 mm LR841-206  
71905



Gloss/Gold  
1,6 mm LR710-206  
71872



Matt/Green  
1,6 mm LR931-206  
86556



Matt/Yellow  
1,6 mm LR701-206  
71853

# → TroGlass Reverse and Plexiglas®

TroGlass Reverse is a transparent, cast gloss acrylic with a coloured coating on the reverse side. By reverse engraving the back and infilling the engraved areas with colour or back-lighting an elegant finish can be created. Plexiglas GS® is a clear cast acrylic. It is suitable for applications where excellent transparency is required.

## Applications

- Interior Signs
- Exterior Signs
- Safety Signs
- Promotional & Display Signage



## → Material Features TroGlass

**Material:** Micro-surfaced impact acrylic with back-coating, 2 ply

**Finish:** gloss

**Thickness:** 3,0 mm / 5,0 mm

**Engraving depth:** 0,08 mm

**Cutting method:** laser, saw

**Sheet size:** 1220 x 610 mm



Laser material



Rotary material



Interior use



Exterior use



Reverse

## → Material Features Plexiglas®

**Material:** Cast acrylic, 1 ply

**Finish:** gloss

**Thickness:** 2,0 mm / 3,0 mm /

4,0 mm / 5,0 mm / 6,0 mm / 8,0 mm / 10,0 mm

**Cutting method:** laser, saw

**Sheet size:** 1500 x 1000 mm



Laser material



Rotary material

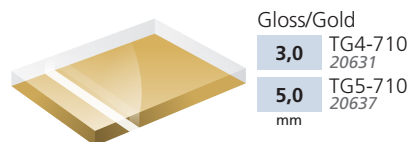
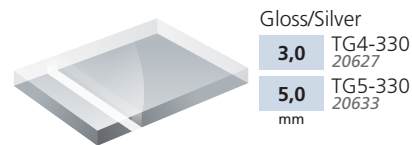
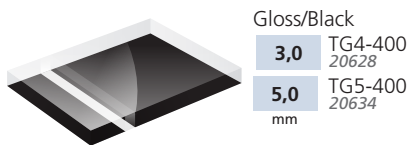
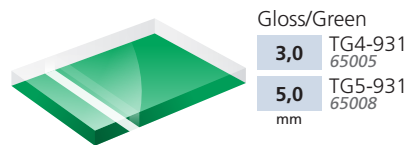
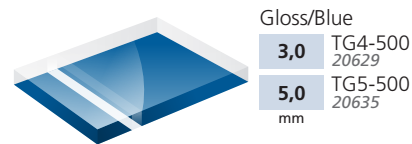
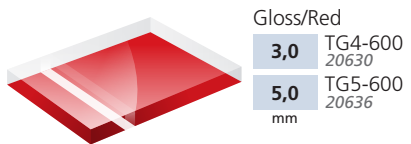
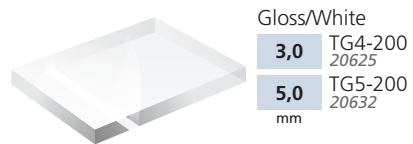


Interior use



Exterior use

## → TroGlass Reverse



## → Plexiglas®

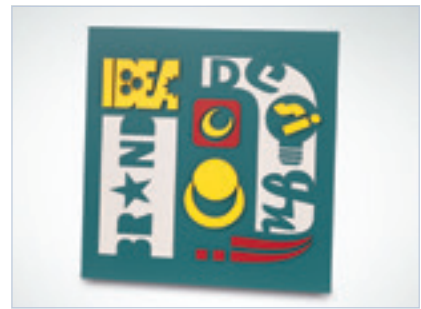


# → TroLase ADA Signage

TroLase ADA Signage is a solid, dyed, acrylic based material primarily used for the production of braille and tactile signage. With the added advantage of being UV stable it is ideal for functional signage in indoor and outdoor areas, for cutting out letters and for creating 3-dimensional signs. The thinner options are increasingly becoming a popular medium in the production of architectural model making.

## Applications

- Exterior & Interior Signs
- ADA compliant braille & Tactile Signage
- 3 Dimensional Signs
- Model Making
- Cut Out Letters



## → Material Features

**Material:** Single-ply modified acrylic

**Finish:** matt

**Thickness:** 0,8 mm / 1,0 mm /  
1,6 mm / 3,2 mm

**Cutting method:** laser, saw, guillotine

**Sheet size:** 1245 x 616 mm



Laser material



Rotary material



Interior use

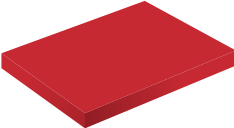
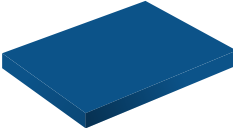

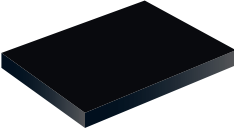
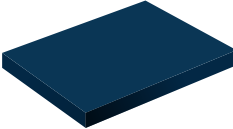
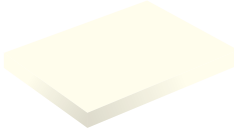
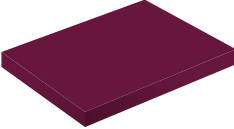
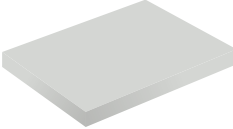
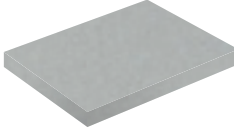
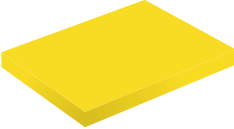
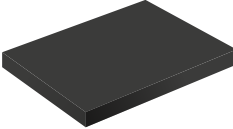

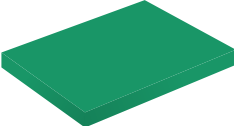


Exterior use

# → TroLase ADA Signage

Bestseller

Laserable Materials

	<p>Red</p> <p><b>0,8</b> LS601-103 71806</p> <p><b>1,6</b> LS601-106 71807</p> <p><b>3,2</b> LS601-109 86532</p> <p>mm</p>		<p>Blue</p> <p><b>0,8</b> LS501-103 71767</p> <p><b>1,6</b> LS501-106 71768</p> <p><b>3,2</b> LS501-109 86534</p> <p>mm</p>		<p>Bright White</p> <p><b>0,8</b> LS204-103 71526</p> <p><b>1,0</b> LS204-104 86412</p> <p><b>1,6</b> LS204-106 71527</p> <p><b>3,2</b> LS204-109 71528</p> <p>mm</p>
	<p>Black</p> <p><b>0,8</b> LS401-103 71727</p> <p><b>1,0</b> LS401-104 86504</p> <p><b>1,6</b> LS401-106 71729</p> <p><b>3,2</b> LS401-109 71730</p> <p>mm</p>		<p>Marine Blue</p> <p><b>1,6</b> LS502-106 86514</p> <p>mm</p>		<p>White</p> <p><b>0,8</b> LS201-103 71519</p> <p><b>1,0</b> LS201-104 86411</p> <p><b>1,6</b> LS201-106 86506</p> <p>mm</p>
	<p>Burgundy</p> <p><b>1,6</b> LS602-106 71812</p> <p>mm</p>		<p>Light Grey</p> <p><b>0,8</b> LS305-103 86522</p> <p><b>1,6</b> LS305-106 86513</p> <p>mm</p>		<p>Silver</p> <p><b>0,8</b> LS304-103 86517</p> <p>mm</p>
	<p>Yellow</p> <p><b>0,8</b> LS701-103 86516</p> <p><b>1,6</b> LS701-106 86526</p> <p>mm</p>		<p>Charcoal Grey</p> <p><b>0,8</b> LS307-103 71600</p> <p><b>1,6</b> LS307-106 71601</p> <p>mm</p>		<p>Clear</p> <p><b>0,8</b> LS101-103 71505</p> <p><b>1,6</b> LS101-106 71507</p> <p>mm</p>
	<p>Green</p> <p><b>0,8</b> LS901-103 86535</p> <p><b>1,6</b> LS901-106 86523</p> <p>mm</p>				

## Tips

Order TroLase ADA Signage with self-adhesive film applied to the back. This allows you to easily mount letters cut-out from the material plate on base plates or walls. During assembly use the cut material plate as a template for spacing and as a line level.

A few tips for best results:

- Materials must be even and without bends or distortions.
- A cutting grate should always be used when cutting plastics, in order to lift the material.
- Remove the protective film, in order to prevent discolouration or excessive smoke.
- If excess smoke results, then too much energy is being used. In this case increase the speed.

# → TroLase Thins

TroLase Thins are extremely flexible and ideally suited to applications on curved surfaces. With an acrylic base and thin foiled surface you can achieve detailed, elegant engraving accommodating both the trophy and award industry as well as the industrial market. New additions include solid White and Black, proven medium for 3D model makers.

## Applications

- Interior Signs
- Badges
- Trophy Plates
- Safety Signs
- Business Cards
- Architectural model making



## → Material Features

**Material:** Micro-surfaced pre-adhesive plastic, 2 ply

**Finish:** matt non-glare, gloss, brushed metal

**Thickness:** 0,5 mm

**Engraving depth:** 0,08 mm

**Cutting method:** laser, saw, guillotine

**Sheet size:** 1245 x 614 mm



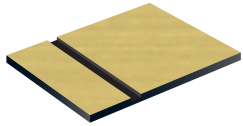
Laser material



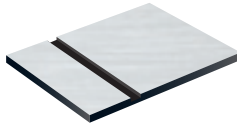
Rotary material



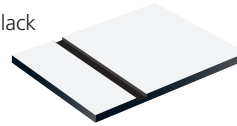
Interior use



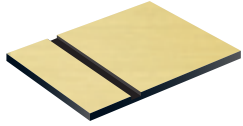
Brushed Gold/Black  
0,5 mm LT734-202  
86537



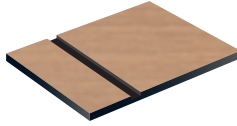
Brushed Aluminium/Black  
0,5 mm LT354-202  
71688



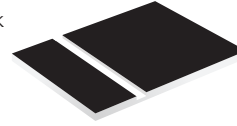
White/Black  
0,5 mm LT204-202  
71529



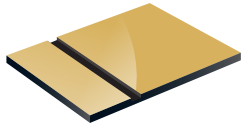
European Gold/Black  
0,5 mm LT754-202  
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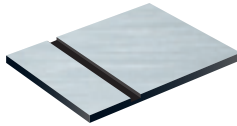
Brushed Copper/Black  
0,5 mm LT894-202  
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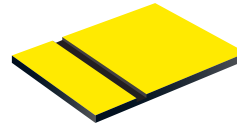
Black/White  
0,5 mm LT402-202  
71735



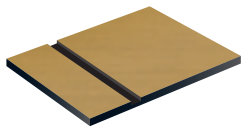
Trophy Gold/Black  
0,5 mm LT794-202  
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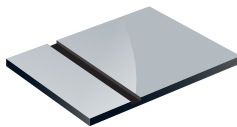
Brushed Silver/Black  
0,5 mm LT334-202  
86544



Yellow/Black  
0,5 mm LT744-202  
71854



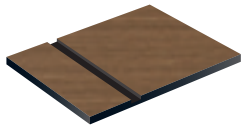
Brushed Bronze/Black  
0,5 mm LT874-202  
91643



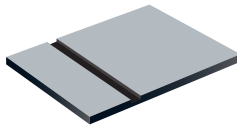
Trophy Silver/Black  
0,5 mm LT394-202  
86541



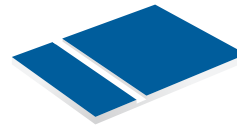
Red/White  
0,5 mm LT602-202  
71814



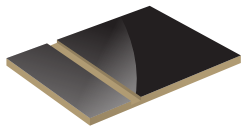
Deep Bronze/Black  
0,5 mm LT884-202  
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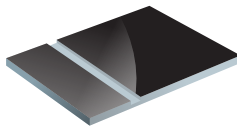
Smooth Silver/Black  
0,5 mm LT344-202  
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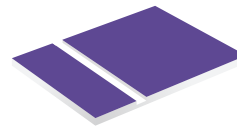
Blue/White  
0,5 mm LT512-202  
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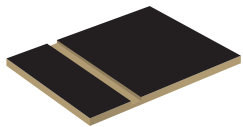
Gloss Black/Gold  
0,5 mm LT427-202  
71763



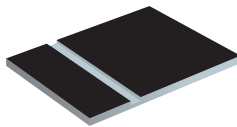
Gloss Black/Silver  
0,5 mm LT423-202  
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Purple/White  
0,5 mm LT582-202  
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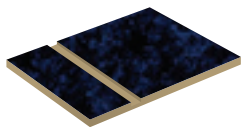
Black/Gold  
0,5 mm LT417-202  
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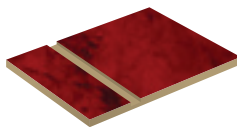
Black/Silver  
0,5 mm LT413-202  
91642



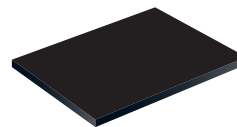
White single ply  
0,5 mm LT202-102  
86542



Celestial Blue/Gold  
0,5 mm LT577-202  
86540



Port Wine/Gold  
0,5 mm LT677-202  
86552



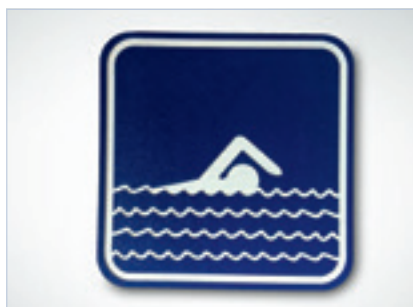
Black single ply  
0,5 mm LT404-102  
86545

# → TroLase Textures

TroLase Textures are two-layer acrylic based materials, suitable for applications in demanding environments, where extra durability and scratch resistance are required. The textured, matt surface is non-reflective, durable and easy to clean. TroLase Textures are UV- and weather-resistant, suitable for indoor and outdoor use.

## Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Control Panels
- Industrial Applications



## → Material Features

**Material:** Co-extruded impact acrylic 2 ply

**Finish:** textured matt

**Thickness:** 1,6 mm / 3,2 mm

**Engraving depth:** 0,18 mm  
0,25 mm Red and Yellow

**Cutting method:** laser, saw, guillotine

**Sheet size:** 1220 x 610 mm



Laser material



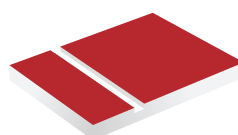
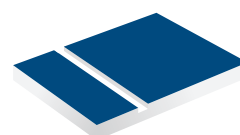
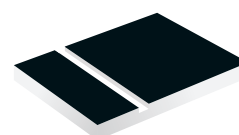

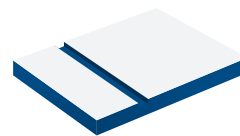
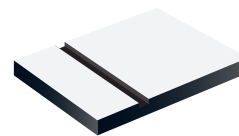
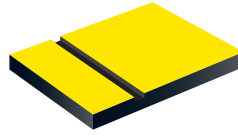
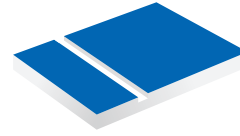
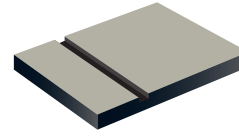

Rotary material



Interior use



Exterior use

	<p>Red/White</p> <p>1,6 mm LTX642-206 87322</p> <p>3,2 mm LTX642-209 87355</p>		<p>Royal Blue/White</p> <p>1,6 mm LTX592-206 87323</p> <p>3,2 mm LTX592-209 87340</p>		<p>Black/White</p> <p>1,6 mm LTX422-206 87326</p> <p>3,2 mm LTX422-209 87346</p>
	<p>White/Red</p> <p>1,6 mm LTX246-206 87339</p>		<p>White/Blue</p> <p>1,6 mm LTX205-206 87347</p>		<p>White/Black</p> <p>1,6 mm LTX244-206 87316</p> <p>3,2 mm LTX244-209 87344</p>
	<p>Yellow/Black</p> <p>1,6 mm LTX774-206 87330</p>		<p>Sapphire/White</p> <p>1,6 mm LTX503-206 87331</p>		<p>Ash Grey/Black</p> <p>1,6 mm LTX374-206 87341</p>
	<p>Green/White</p> <p>1,6 mm LTX962-206 87338</p>				



# → TroLase Lights

TroLase Lights are a highly flexible UV stable robust film with an adhesive coating on the reverse. The self-adhesive film adheres perfectly to various materials such as metals, plastic, rubber, and wood and makes it a popular material in industry and commerce.

## Applications

- Exterior & Interior Signs
- Badges
- Trophy Plates
- Inscription Foil
- Labels / Stickers
- Packaging Labels



## → Material Features

**Material:** Micro-surfaced pre-adhesive plastic, 2 ply  
**Finish:** gloss, brushed metal  
**Thickness:** 0,1 mm  
**Engraving depth:** 0,04 mm  
**Cutting method:** laser, guillotine  
**Sheet size:** 600 x 305 mm



Laser material



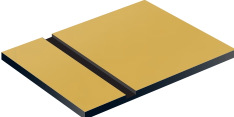
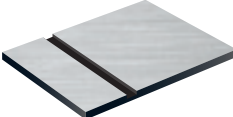
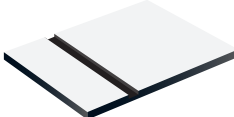
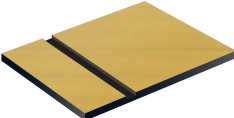
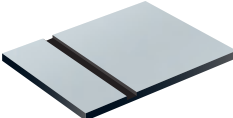
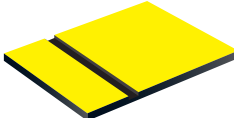
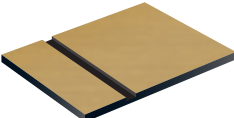
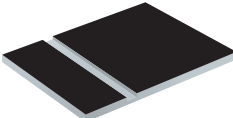

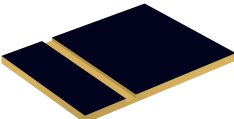
Rotary material



Interior use



Exterior use

	Smooth Gold/Black 0,1 mm LL74-201 71875		Brushed Silver/Black 0,1 mm LL63-201 71621		White/Black 0,1 mm LL62-201 71531
	Brushed Brass/Black 0,1 mm LL64-201 71891		Smooth Silver/Black 0,1 mm LL73-201 71641		Yellow/Black 0,1 mm LL68-201 86554
	Brushed Bronze/Black 0,1 mm LL69-201 71919		Black/Silver 0,1 mm LL75-201 71762		Black/White 0,1 mm LL61-201 71738
	Black/Gold 0,1 mm LL65-201 71765				

# → LaserFlex

LaserFlex is a high quality, multi-layered polyurethane film highly suited for customising textiles. The laser can realise even the finest details with intricate motifs, which would be impossible to achieve with a cutting plotter. Once the motif has been engraved and cut out on the laser unit, the design is applied to the textiles using a transfer press. LaserFlex is characterised by good opacity and high elasticity.

## Applications

- Customisation of T-shirts
- Customisation of fabric bags
- Cotton, polyester, blended fabrics
- Less suitable for nylon and coated textiles
- Flex on flex is possible



## → Material Features

**Material:** Polyurethanfoil on transfer paper

**Finish:** matt

**Thickness:** 0,1 mm

**Engraving depth:** 0,04 mm

**Cutting method:** laser, guillotine

**Sheet size:** 420 x 297 mm (A3)



Laser material

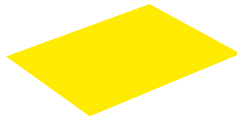


Reverse

# → LaserFlex



White  
0,1 mm LF200  
65905



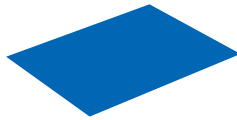
Yellow  
0,1 mm LF710  
65941



Orange  
0,1 mm LF612  
65944



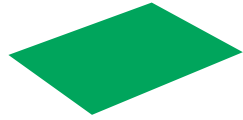
Red  
0,1 mm LF600  
65942



Blue  
0,1 mm LF500  
65943



Marine Blue  
0,1 mm LF551  
65939



Green  
0,1 mm LF931  
65940



Black  
0,1 mm LF400  
65938

## Tips

LaserFlex has been specially designed to not only be cut but also to be weeded by laser. This means that it is no longer necessary to mechanically remove excess material between graphics and letters or along edges.

Recommended transfer conditions:

Temperature: 165 °C

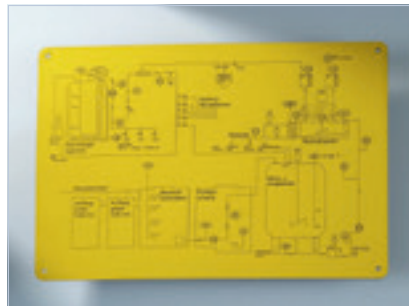
Duration: 17 seconds

LaserFlex film can be washed at up to 60 °C. Any residues can be removed by washing.

TroPly features a thin surface coating, which allows for intricate details and fast engraving without shading effects. The reflection-free surface allows clear and easy-to-read designs to be created of the very smallest engraved images.

## Applications

- Interior Signs
- Badges
- Trophy Plates
- Safety Signs
- Information Signs



## → Material Features

**Material:** ABS, 2- / 3 ply

**Finish:** non-glare

**Thickness:** 0,8 mm / 1,6 mm / 2,4 mm

**Engraving depth:** 0,08 mm

**Cutting method:** saw

**Sheet size:** 1245 x 616 mm



Rotary material



Interior use



Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.

<p>White/Red 1,6 mm P206-206 71575</p>	<p>Yellow/Black 0,8 P744-203 86676 1,6 P744-206 71883 2,4 P744-207 86689</p>	<p>White/Black 0,8 P204-203 86664 1,6 P204-206 71534 2,4 P204-207 86684</p>
<p>Red/White 0,8 P602-203 86683 1,6 P602-206 71818 2,4 P602-207 86696</p>	<p>Blue/White 0,8 P512-203 86691 1,6 P512-206 71777 2,4 P512-207 86833</p>	<p>Black/White 0,8 P402-203 86665 1,6 P402-206 71742 2,4 P402-207 86694</p>
<p>Red/Bright White 0,8 P642-203 87098 1,6 P642-206 87100</p>	<p>Light Blue/White 1,6 P562-206 71799</p>	<p>White/Green 1,6 P209-206 86687</p>
<p>Burgundy/White 0,8 P622-203 87087 1,6 P622-206 71851 2,4 P622-207 87095</p>	<p>Sapphire/White 1,6 P502-206 71770 2,4 P502-207 87082</p>	<p>White/Pine Green 1,6 P269-206 71597</p>
<p>Orange/White 0,8 P612-203 86692 1,6 P612-206 71838</p>	<p>Blue/Bright White 0,8 P572-203 87099 1,6 P572-206 87102</p>	<p>White/Blue 1,6 P205-206 71560 2,4 P205-207 86685</p>
<p>Yellow/Red 1,6 P706-206 86826</p>	<p>Navy blue/White 1,6 P552-206 71795</p>	<p>Ivory/Dark Brown 0,8 P228-203 86941 1,6 P228-206 86677</p>
<p>Purple/White 0,8 P582-203 86929 1,6 P582-206 71803</p>	<p>Green/White 0,8 P932-203 86701 1,6 P932-206 71940 2,4 P932-207 86821</p>	<p>Almond/Black 0,8 P854-203 86832 1,6 P854-206 71910 2,4 P854-207 87007</p>
<p>Light Walnut/White 1,6 P172-206 86827</p>	<p>Pine Green/White 0,8 P912-203 86690 1,6 P912-206 71935 2,4 P912-207 87006</p>	<p>Smoke Grey/White 0,8 P312-203 86823 1,6 P312-206 71612 2,4 P312-207 87005</p>
<p>English Walnut/Bright White 1,6 P192-206 71516</p>	<p>Medium Brown/White 0,8 P822-203 86835 1,6 P822-206 71902</p>	<p>Light Grey/White 1,6 P322-206 71617</p>
<p>Dark Walnut/White 1,6 P002-206 86890</p>	<p>Dark Brown/White 1,6 P842-206 71907</p>	<p>Light Grey/Black 0,8 P324-203 86940 1,6 P324-206 71618</p>
<p>Black/White/Black 3,2 P402-309 71754</p>	<p>Red/White/Red 3,2 P602-309 71833</p>	<p>Black/Bright White 0,8 P412-203 87096 1,6 P412-206 86819</p>
<p>White/Black/White 3,2 P204-309 71554</p>	<p>Blue/White/Blue 3,2 P512-309 71786</p>	

# → TroPly Metallic Plus and TroPly Metallic

TroPly Metallic is characterised by a precious metal look and ideal for the finest details with clear contrast as well as fast and cost-efficient processing.

TroPly Metallic Plus features a special protective layer, which is particularly resistant to scratches and wear.

## Applications

- Interior Signs
- Badges
- Trophy Plates
- Funeral Plates
- Information Signs



## → Material Features TroPly Metallic Plus

**Material:** ABS, 2 ply

**Finish:** brushed and smooth metal

**Thickness:** 0,8 mm / 1,6 mm / 2,4 mm

**Engraving depth:** 0,08 mm

**Cutting method:** saw, by guillotine

**Sheet size:** 1245 x 616 mm



Rotary material



Interior use

## → Material Features TroPly Metallic

**Material:** ABS, 2 ply

**Finish:** brushed and smooth metal

**Thickness:** 0,8 mm / 1,6 mm / 2,4 mm

**Engraving depth:** 0,08 mm

**Cutting method:** saw, guillotine

**Sheet size:** 1245 x 616 mm

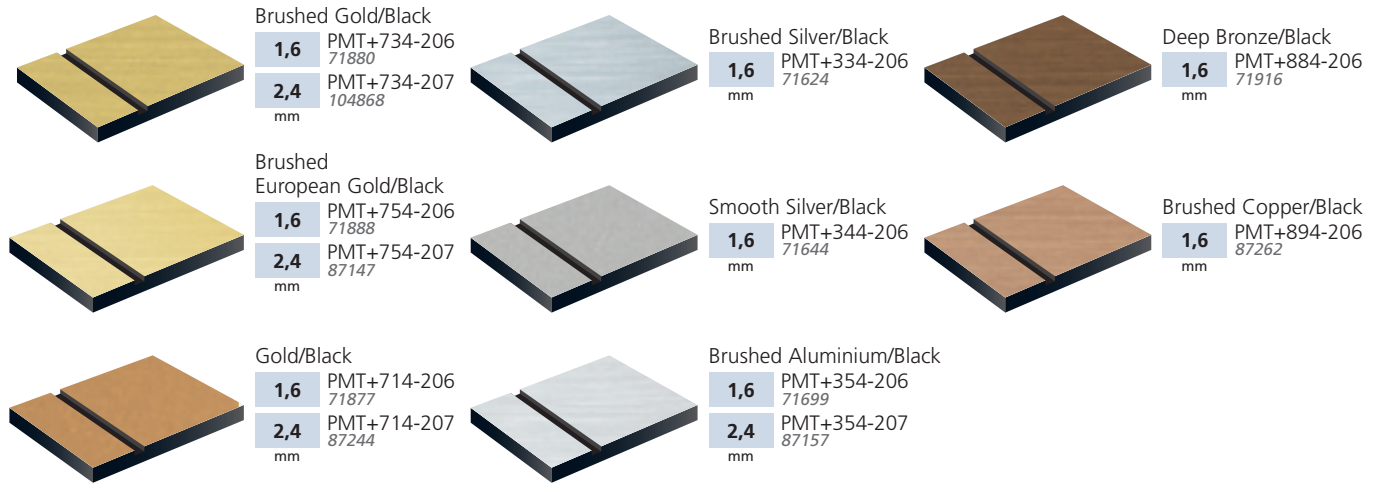


Rotary material

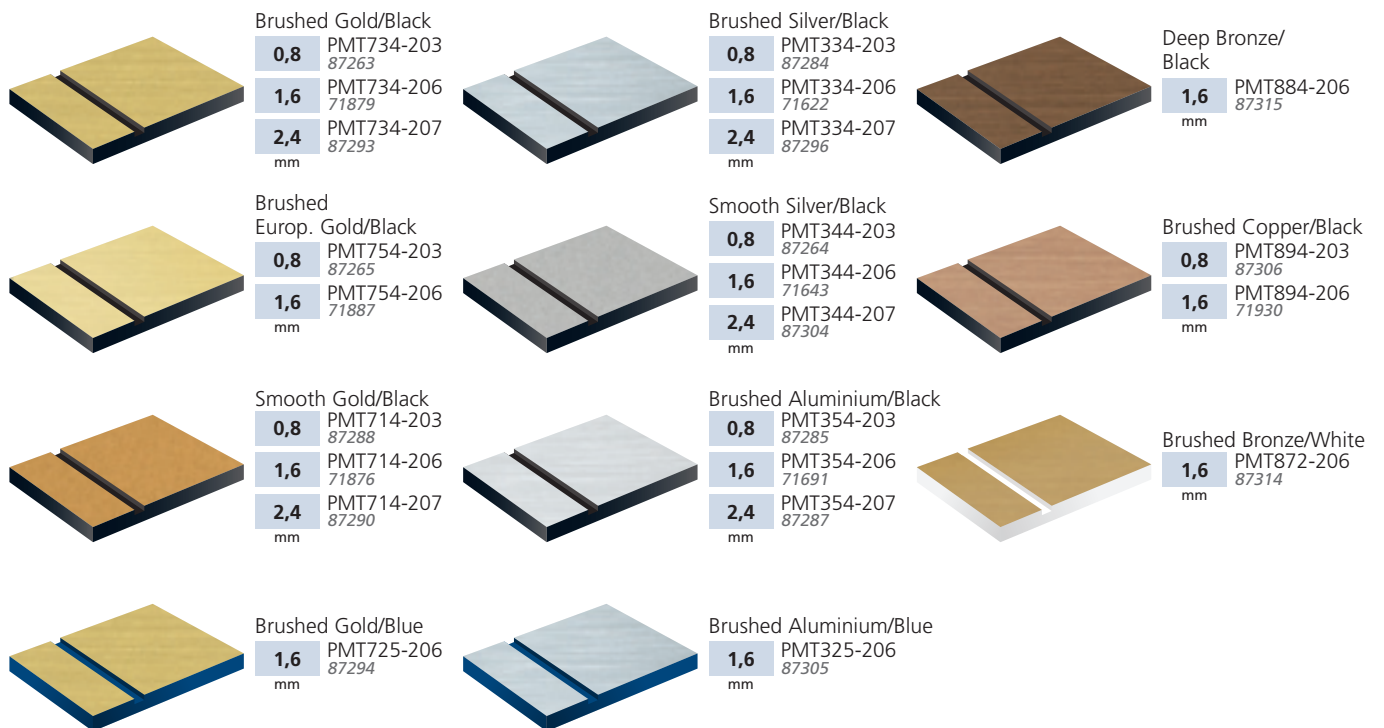


Interior use

## → TroPly Metallic Plus



## → TroPly Metallic



# → TroPly Satins

TroPly Satins is supplied as standard with a brushed finish. An interior laminate with an extensive colour range, it is ideally suited to internal signage, nameplates, key tags and personal identification. The solid cap offers a highly durable and scratch resistant surface.

## Applications

- Interior Signs
- Badges
- Safety Signs
- Information Signs



## → Material Features

**Material:** Acrylic cap / ABS core, 2 and 3 ply

**Finish:** gloss-brushed

**Thickness:** 0,8 mm / 1,6 mm / 2,4 mm / 3,2 mm

**Engraving depth:** 0,30 mm

**Cutting method:** saw, guillotine

**Sheet size:** 1220 x 610 mm



Rotary material



Interior use



Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.

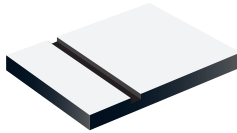


# → TroPly Satins

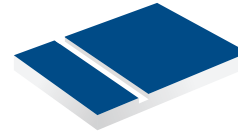
Bestseller



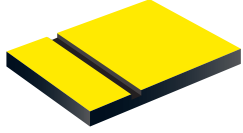
Red/White  
**1,6** PS602-206  
mm 91745



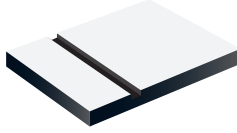
Polar White/Black  
**1,6** PS234-206  
91742  
**2,4** PS234-207  
91759  
mm



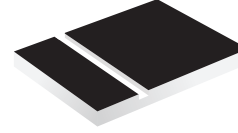
Blue/White  
**1,6** PS512-206  
91746  
mm



Yellow/Black  
**1,6** PS704-206  
91743  
mm



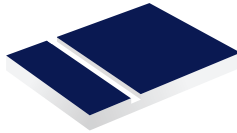
White/Black  
**0,8** PS204-203  
91741  
**1,6** PS204-206  
91744  
mm



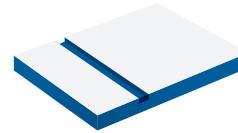
Black/White  
**1,6** PS402-206  
91747  
mm



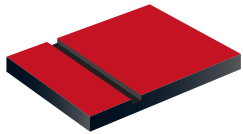
White/Red  
**1,6** PS206-206  
91749  
mm



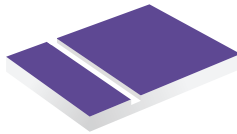
Airforce Blue/White  
**1,6** PS532-206  
91753  
mm



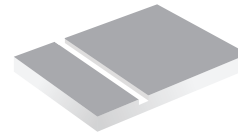
White/Blue  
**1,6** PS205-206  
91758  
mm



Red/Black  
**1,6** PS604-206  
91752  
mm



Purple/White  
**1,6** PS582-206  
91754  
mm



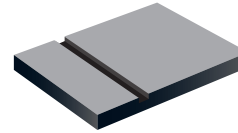
Grey/White  
**2,4** PS302-207  
91760  
mm



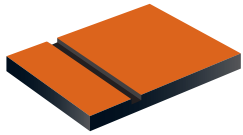
Orange/White  
**1,6** PS612-206  
91757  
mm



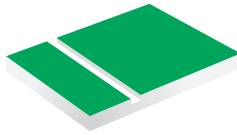
White/Green  
**1,6** PS209-206  
91756  
mm



Grey/Black  
**1,6** PS304-206  
91748  
mm



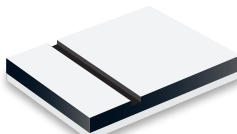
Orange/Black  
**1,6** PS614-206  
91751  
mm



Green/White  
**1,6** PS932-206  
91755  
mm



White/Red/White  
**3,2** PS206-309  
91766  
mm



White/Black/White  
**1,6** PS234-306  
91750  
**3,2** PS234-309  
91763  
mm



White/Blue/White  
**3,2** PS205-309  
91767  
mm



Red/White/Red  
**3,2** PS602-309  
91764  
mm



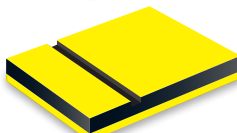
Black/White/Black  
**3,2** PS402-309  
91765  
mm



Blue/White/Blue  
**3,2** PS512-309  
91761  
mm



Burgundy/White/  
Burgundy  
**3,2** PS622-309  
91769  
mm



Yellow/Black/Yellow  
**3,2** PS704-309  
91762  
mm



Green/White/Green  
**3,2** PS932-309  
91768  
mm

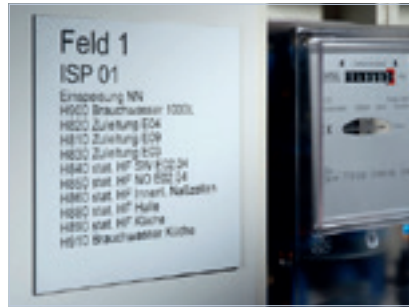
Rotary Materials

# → TroPly Ultra

TroPly Ultra is a UV non-glare modified acrylic laminate for internal or external applications. The thicker cap increases protection providing an ideal solution for harsh environments or external professional signage and directories.

## Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Control Panels
- Braille Signage
- Plant Labels



## Material Features

**Material:** Multi surface impact acrylic, 2 ply

**Finish:** matt

**Thickness:** 1,6 mm / 3,2 mm

**Engraving depth:** 0,30 mm

**Cutting method:** saw

**Sheet size:** 1220 x 610 mm




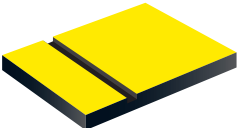
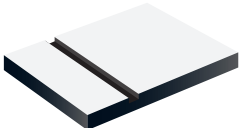

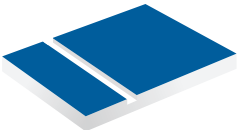
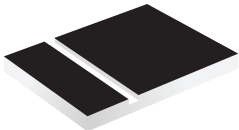
Rotary material



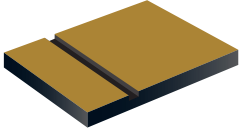
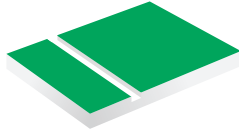
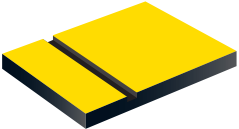
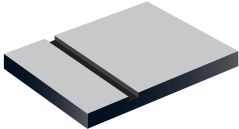
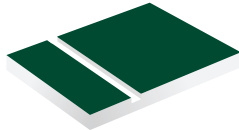
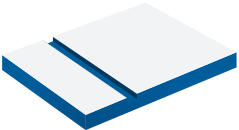
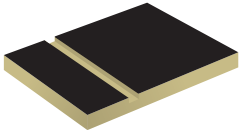


Interior use



Exterior use

	<p>White/Red  <b>1,6</b> PU206-206  <small>91723</small>  <b>3,2</b> PU206-209  <small>91736</small>  <small>mm</small></p>		<p>Yellow/Black  <b>1,6</b> PU704-206  <small>91726</small>  <b>3,2</b> PU704-209  <small>91738</small>  <small>mm</small></p>		<p>White/Black  <b>1,6</b> PU204-206  <small>91715</small>  <b>3,2</b> PU204-209  <small>91730</small>  <small>mm</small></p>
	<p>Red/White  <b>1,6</b> PU602-206  <small>91716</small>  <b>3,2</b> PU602-209  <small>91733</small>  <small>mm</small></p>		<p>Blue/White  <b>1,6</b> PU512-206  <small>91725</small>  <b>3,2</b> PU512-209  <small>91734</small>  <small>mm</small></p>		<p>Black/White  <b>1,6</b> PU402-206  <small>91718</small>  <b>3,2</b> PU402-209  <small>91731</small>  <small>mm</small></p>

	<p>Ruby/White  <b>3,2</b> PU632-209  <small>91735</small>  <small>mm</small></p>		<p>Sapphire/White  <b>1,6</b> PU562-206  <small>91721</small>  <small>mm</small></p>		<p>Vintage Gold/Black  <b>1,6</b> PU774-206  <small>91720</small>  <small>mm</small></p>
	<p>Bright Green/White  <b>1,6</b> PU932-206  <small>91724</small>  <b>3,2</b> PU932-209  <small>91739</small>  <small>mm</small></p>		<p>Safety Yellow/Black  <b>1,6</b> PU794-206  <small>91719</small>  <b>3,2</b> PU794-209  <small>91732</small>  <small>mm</small></p>		<p>Vintage Silver/Black  <b>1,6</b> PU384-206  <small>91717</small>  <b>3,2</b> PU384-209  <small>91737</small>  <small>mm</small></p>
	<p>Hunter Green/White  <b>1,6</b> PU992-206  <small>91728</small>  <small>mm</small></p>		<p>White/Blue  <b>1,6</b> PU205-206  <small>91727</small>  <b>3,2</b> PU205-209  <small>91740</small>  <small>mm</small></p>		<p>Black/Gold  <b>1,6</b> PU417-206  <small>91729</small>  <small>mm</small></p>

# → TroPly Ultra Reverse

TroPly Ultra Reverse is a transparent acrylic glass with a coating on the back. A transparent image is created by engraving the coloured back. This engraving can then be filled with colours. The protective transparent acrylic glass in combination with the deep coloured layer on the back makes TroPly Ultra Reverse resistant to adverse external influences and easy to clean.

## Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Information Signs
- Braille Signage
- Industrial Signs



## → Material Features

**Material:** Laminated impact acrylic, 1- / 2-ply  
**Finish:** matt  
**Thickness:** 0,8 mm / 1 mm / 1,6 mm / 3,2 mm  
**Engraving depth:** 0,30 mm  
**Cutting method:** saw  
**Sheet size:** 1220 x 610 mm



Rotary material



Interior use

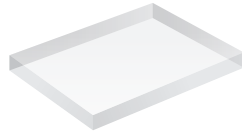
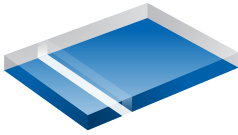
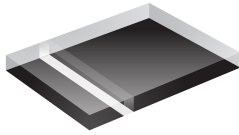
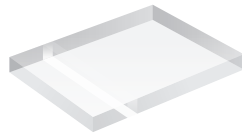
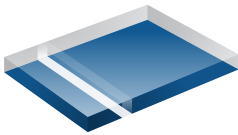
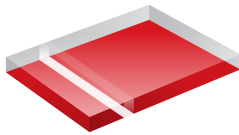
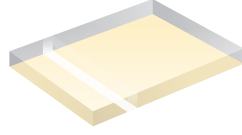
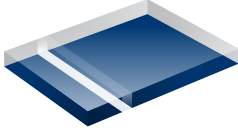
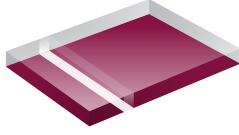
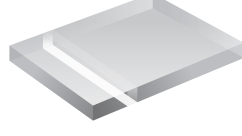
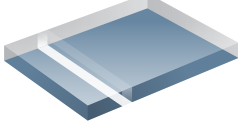
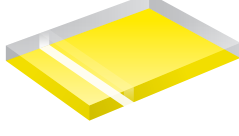
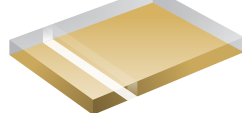
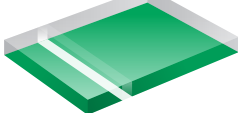


Exterior use



Reverse

# → TroPly Ultra Reverse

	<p>Clear single ply</p> <p><b>0,8</b> PUR101-103 91697</p> <p><b>1,0</b> PUR101-104 91698</p> <p><b>1,6</b> PUR101-106 91699</p> <p><b>3,2</b> PUR101-109 91712 mm</p>		<p>Matt/Sapphire</p> <p><b>1,6</b> PUR561-206 91702 mm</p>		<p>Matt/Black</p> <p><b>1,6</b> PUR401-206 91701</p> <p><b>3,2</b> PUR401-209 91711 mm</p>
	<p>Matt/White</p> <p><b>1,6</b> PUR201-206 91700</p> <p><b>3,2</b> PUR201-209 91713 mm</p>		<p>Matt/Blue</p> <p><b>1,6</b> PUR511-206 94195</p> <p><b>3,2</b> PUR511-209 94196 mm</p>		<p>Matt/Red</p> <p><b>1,6</b> PUR601-206 91707 mm</p>
	<p>Matt/Ivory</p> <p><b>1,6</b> PUR231-206 91710 mm</p>		<p>Matt/Airforce Blue</p> <p><b>1,6</b> PUR541-206 91705 mm</p>		<p>Matt/Burgundy</p> <p><b>1,6</b> PUR631-206 91706 mm</p>
	<p>Matt/Vintage Silver</p> <p><b>1,6</b> PUR371-206 91703</p> <p><b>3,2</b> PUR371-209 91714 mm</p>		<p>Matt/China Blue</p> <p><b>1,6</b> PUR381-206 91708 mm</p>		<p>Matt/Yellow</p> <p><b>1,6</b> PUR701-206 91709 mm</p>
	<p>Matt/Gold</p> <p><b>1,6</b> PUR731-206 94197</p> <p><b>3,2</b> PUR731-209 94198 mm</p>		<p>Matt/Green</p> <p><b>1,6</b> PUR911-206 91704 mm</p>		

# → TroPly HiGloss

TroPly HiGloss is highly polished, lustrous in colour and UV stable, suited to both internal and external applications. A thick cap offers resistance to abrasion and whilst suited to mechanical engraving, its modified acrylic composition enables the added advantage of being able to cut intricate shapes using a laser.

## Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Information Signs
- Industrial Signs
- Plant Labels



## → Material Features

**Material:** Laminated impact acrylic, 2- / 3 ply

**Finish:** gloss

**Thickness:** 1,6 mm / 3,2 mm

**Engraving depth:** 0,30 mm

**Cutting method:** saw

**Sheet size:** 1220 x 610 mm



Rotary material



Interior use



Exterior use



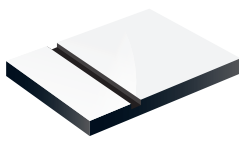
Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.

# → TroPly HiGloss

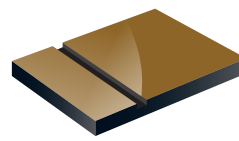
## Bestseller



Red/White  
**1,6** PH602-206  
91793  
**3,2** PH602-209  
91813  
 mm



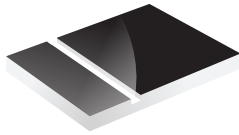
White/Black  
**1,6** PH204-206  
91790  
**3,2** PH204-209  
91811  
 mm



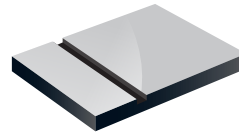
Vintage Gold/  
 Black  
**1,6** PH774-206  
91792  
**3,2** PH774-209  
91815  
 mm



Safety Yellow/Black  
**1,6** PH794-206  
91795  
**3,2** PH794-209  
91823  
 mm



Black/White  
**1,6** PH402-206  
91791  
**3,2** PH402-209  
91816  
 mm



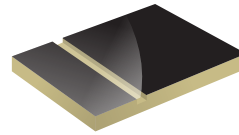
Vintage Silver/  
 Black  
**1,6** PH384-206  
91794  
**3,2** PH384-209  
91812  
 mm



Ruby/White  
**1,6** PH632-206  
91802  
 mm



Blue/White  
**1,6** PH512-206  
91797  
**3,2** PH512-209  
91822  
 mm



Black/Gold  
**1,6** PH417-206  
91805  
 mm



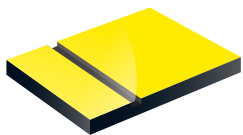
White/Red  
**1,6** PH206-206  
91799  
**3,2** PH206-209  
91819  
 mm



Sapphire/White  
**1,6** PH562-206  
91796  
 mm



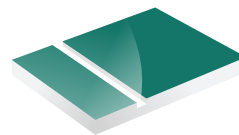
Green/White  
**1,6** PH932-206  
91803  
**3,2** PH932-209  
91824  
 mm



Yellow/Black  
**1,6** PH704-206  
91806  
**3,2** PH704-209  
91817  
 mm



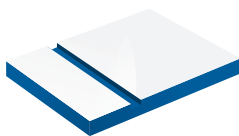
Airforce Blue/White  
**1,6** PH542-206  
91801  
 mm



Pine Green/White  
**1,6** PH962-206  
91800  
 mm



Ivory/Dark Brown  
**1,6** PH228-206  
91807  
 mm



White/Blue  
**1,6** PH205-206  
91798  
**3,2** PH205-209  
91825  
 mm



Red/White/  
 Red  
**1,6** PH602-306  
91808  
**3,2** PH602-309  
91821  
 mm



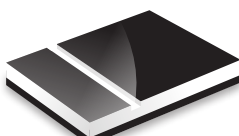
White/Black/  
 White  
**1,6** PH204-306  
91804  
**3,2** PH204-309  
91820  
 mm



Blue/White/  
 Blue  
**1,6** PH512-306  
91809  
 mm



White/Red/  
 White  
**3,2** PH206-309  
91814  
 mm



Black/White/  
 Black  
**3,2** PH402-309  
91818  
 mm



Green/White/  
 Green  
**1,6** PH932-306  
91810  
 mm

# → TroPly HiGloss Reverse

TroPly HiGloss Reverse is polished to a high gloss finish and can be marked on the back, thus creating high-quality signage products. The material is UV stable and weather-proof and therefore suitable for indoor and outdoor use. A 3D effect can be achieved by using an appropriate milling cutter. The material is ideal for backlighting.

## Applications

- Interior Signs
- Exterior Signs
- Control Panels
- Safety Signs
- Industrial Signs



## → Material Features

**Material:** Acrylic, 1- / 2 ply  
**Finish:** gloss  
**Thickness:** 1,6 mm / 3,2 mm  
**Engraving depth:** 0,30 mm  
**Cutting method:** saw, rotary jar  
**Sheet size:** 1220 x 610 mm



Rotary material



Interior use



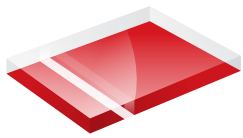
Exterior use



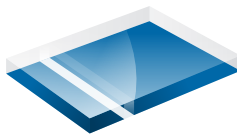
Reverse



# → TroPly HiGloss Reverse



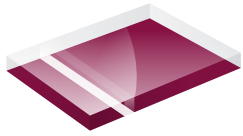
Clear/Red  
**1,6** PHR600-206  
 91772  
**3,2** PHR600-209  
 91780  
 mm



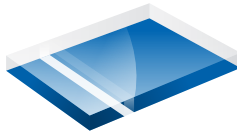
Clear/Blue  
**1,6** PHR510-206  
 101588  
**3,2** PHR510-209  
 91788  
 mm



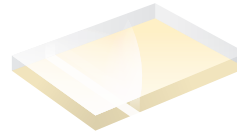
Clear/White  
**1,6** PHR200-206  
 91771  
**3,2** PHR200-209  
 91777  
 mm



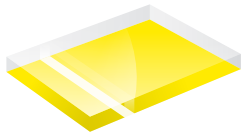
Clear/Burgundy  
**3,2** PHR630-209  
 91785  
 mm



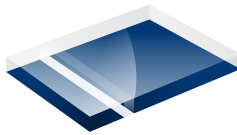
Clear/Sapphire  
**3,2** PHR560-209  
 91783  
 mm



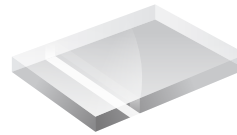
Clear/Ivory  
**3,2** PHR230-209  
 91782  
 mm



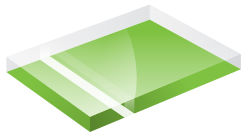
Clear/Yellow  
**1,6** PHR700-206  
 91776  
**3,2** PHR700-209  
 91787  
 mm



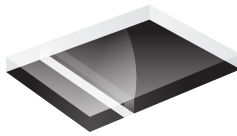
Clear/Airforce Blue  
**1,6** PHR540-206  
 91774  
**3,2** PHR540-209  
 91781  
 mm



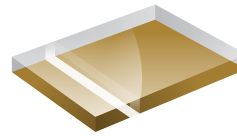
Clear/Silver  
**3,2** PHR370-209  
 91779  
 mm



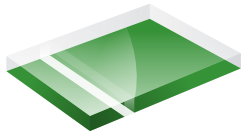
Clear/Green  
**1,6** PHR900-206  
 91775  
**3,2** PHR900-209  
 91784  
 mm



Clear/Black  
**1,6** PHR400-206  
 91773  
**3,2** PHR400-209  
 91778  
 mm



Clear /Gold  
**1,6** PHR750-206  
 94192  
**3,2** PHR750-209  
 94194  
 mm



Clear/Teal Green  
**3,2** PHR910-209  
 91786  
 mm



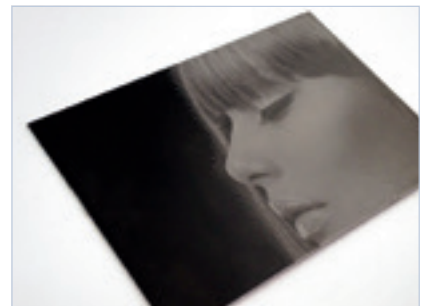
Clear single ply  
**1,6** PHR100-106  
 91770  
**3,2** PHR100-109  
 91789  
 mm

# → Anodised Aluminium

Anodised or colour anodised aluminum is suitable both for engraving with a CO<sub>2</sub> laser and with mechanical engraving devices. The protective anodised coating remains intact during laser processing. The image contrast is caused by the removal of the coloured coating and almost photographic qualities can be achieved. A detailed, white engraved image is created.

## Applications

- Exterior & Interior Signs
- Type Plates
- Serial Number Plates
- Barcodes
- Signs with advertising impact
- ID Tags



## → Material Features

**Material:** anodised aluminium, single ply

**Finish:** matt, gloss

**Thickness:**

matt: 0,5 / 1,0 / 1,5 / 2,0 / 3,0 mm

gloss: 1,0 / 1,5 / 2,0 mm

**Cutting method:** saw, rotary jar

**Sheet size:** 1000 x 500 mm



Laser material



Rotary material


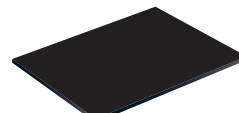
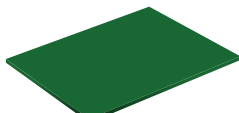
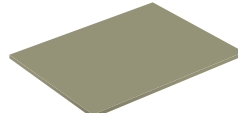
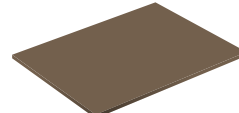
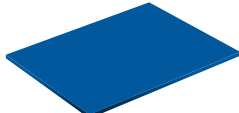


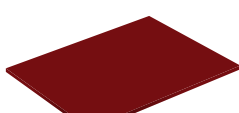



Interior use

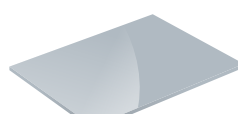
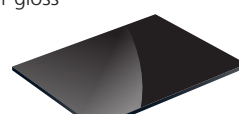
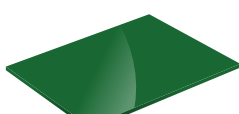
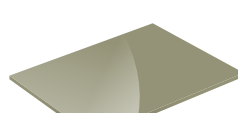
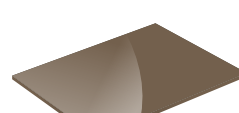


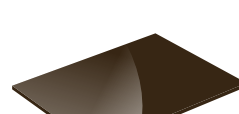
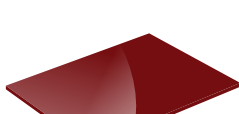


Exterior use

# → Anodised Aluminium Matt

	<p><b>Aluminium Satin Silver matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-00 5277</td></tr> <tr><td><b>1,0</b></td><td>30110-00 3503</td></tr> <tr><td><b>1,5</b></td><td>30115-00 3544</td></tr> <tr><td><b>2,0</b></td><td>30120-00 4256</td></tr> <tr><td><b>3,0</b></td><td>30130-00 4806</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-00 5277	<b>1,0</b>	30110-00 3503	<b>1,5</b>	30115-00 3544	<b>2,0</b>	30120-00 4256	<b>3,0</b>	30130-00 4806		<p><b>Black matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-10 4671</td></tr> <tr><td><b>1,0</b></td><td>30110-10 3504</td></tr> <tr><td><b>1,5</b></td><td>30115-10 3545</td></tr> <tr><td><b>2,0</b></td><td>30120-10 4187</td></tr> <tr><td><b>3,0</b></td><td>30130-10 9075</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-10 4671	<b>1,0</b>	30110-10 3504	<b>1,5</b>	30115-10 3545	<b>2,0</b>	30120-10 4187	<b>3,0</b>	30130-10 9075		<p><b>Green matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-40 34356</td></tr> <tr><td><b>1,0</b></td><td>30110-40 3509</td></tr> <tr><td><b>1,5</b></td><td>30115-40 3548</td></tr> <tr><td><b>2,0</b></td><td>30120-40 4185</td></tr> <tr><td><b>3,0</b></td><td>30130-40 65331</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-40 34356	<b>1,0</b>	30110-40 3509	<b>1,5</b>	30115-40 3548	<b>2,0</b>	30120-40 4185	<b>3,0</b>	30130-40 65331
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	<p><b>Nickel Silver matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-50 65308</td></tr> <tr><td><b>1,0</b></td><td>30110-50 3540</td></tr> <tr><td><b>1,5</b></td><td>30115-50 3549</td></tr> <tr><td><b>2,0</b></td><td>30120-50 65320</td></tr> <tr><td><b>3,0</b></td><td>30130-50 65326</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-50 65308	<b>1,0</b>	30110-50 3540	<b>1,5</b>	30115-50 3549	<b>2,0</b>	30120-50 65320	<b>3,0</b>	30130-50 65326		<p><b>Mid Bronze matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-70 65316</td></tr> <tr><td><b>1,0</b></td><td>30110-70 3542</td></tr> <tr><td><b>1,5</b></td><td>30115-70 3561</td></tr> <tr><td><b>2,0</b></td><td>30120-70 4762</td></tr> <tr><td><b>3,0</b></td><td>30130-70 65328</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-70 65316	<b>1,0</b>	30110-70 3542	<b>1,5</b>	30115-70 3561	<b>2,0</b>	30120-70 4762	<b>3,0</b>	30130-70 65328		<p><b>Blue matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-30 4447</td></tr> <tr><td><b>1,0</b></td><td>30110-30 3508</td></tr> <tr><td><b>1,5</b></td><td>30115-30 3547</td></tr> <tr><td><b>2,0</b></td><td>30120-30 4186</td></tr> <tr><td><b>3,0</b></td><td>30130-30 65332</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-30 4447	<b>1,0</b>	30110-30 3508	<b>1,5</b>	30115-30 3547	<b>2,0</b>	30120-30 4186	<b>3,0</b>	30130-30 65332
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	<p><b>Gold matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-60 65310</td></tr> <tr><td><b>1,0</b></td><td>30110-60 3541</td></tr> <tr><td><b>1,5</b></td><td>30115-60 3560</td></tr> <tr><td><b>2,0</b></td><td>30120-60 4184</td></tr> <tr><td><b>3,0</b></td><td>30130-60 15890</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-60 65310	<b>1,0</b>	30110-60 3541	<b>1,5</b>	30115-60 3560	<b>2,0</b>	30120-60 4184	<b>3,0</b>	30130-60 15890		<p><b>Dark Bronze matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-80 65318</td></tr> <tr><td><b>1,0</b></td><td>30110-80 3543</td></tr> <tr><td><b>1,5</b></td><td>30115-80 3562</td></tr> <tr><td><b>2,0</b></td><td>30120-80 15562</td></tr> <tr><td><b>3,0</b></td><td>30130-80 65330</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-80 65318	<b>1,0</b>	30110-80 3543	<b>1,5</b>	30115-80 3562	<b>2,0</b>	30120-80 15562	<b>3,0</b>	30130-80 65330		<p><b>Red matt</b></p> <table border="0"> <tr><td><b>0,5</b></td><td>30105-20 34357</td></tr> <tr><td><b>1,0</b></td><td>30110-20 3505</td></tr> <tr><td><b>1,5</b></td><td>30115-20 3546</td></tr> <tr><td><b>2,0</b></td><td>30120-20 4763</td></tr> <tr><td><b>3,0</b></td><td>30130-20 65333</td></tr> </table> <p>mm</p>	<b>0,5</b>	30105-20 34357	<b>1,0</b>	30110-20 3505	<b>1,5</b>	30115-20 3546	<b>2,0</b>	30120-20 4763	<b>3,0</b>	30130-20 65333
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	<p><b>Stainless Steel matt</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30110-90 12659</td></tr> <tr><td><b>1,5</b></td><td>30115-90 4603</td></tr> <tr><td><b>2,0</b></td><td>30120-90 13667</td></tr> </table> <p>mm</p>	<b>1,0</b>	30110-90 12659	<b>1,5</b>	30115-90 4603	<b>2,0</b>	30120-90 13667																												
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# → Anodised Aluminium Gloss

	<p><b>Aluminium Satin Silver gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-00 3563</td></tr> <tr><td><b>1,5</b></td><td>30215-00 3582</td></tr> <tr><td><b>2,0</b></td><td>30220-00 4483</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-00 3563	<b>1,5</b>	30215-00 3582	<b>2,0</b>	30220-00 4483		<p><b>Black gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-10 3564</td></tr> <tr><td><b>1,5</b></td><td>30215-10 3583</td></tr> <tr><td><b>2,0</b></td><td>30220-10 46422</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-10 3564	<b>1,5</b>	30215-10 3583	<b>2,0</b>	30220-10 46422		<p><b>Green gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-40 3567</td></tr> <tr><td><b>1,5</b></td><td>30215-40 3587</td></tr> <tr><td><b>2,0</b></td><td>30220-40 65304</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-40 3567	<b>1,5</b>	30215-40 3587	<b>2,0</b>	30220-40 65304
<b>1,0</b>	30210-00 3563																						
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	<p><b>Nickel Silver gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-50 3568</td></tr> <tr><td><b>1,5</b></td><td>30215-50 3588</td></tr> <tr><td><b>2,0</b></td><td>30220-50 65301</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-50 3568	<b>1,5</b>	30215-50 3588	<b>2,0</b>	30220-50 65301		<p><b>Mid Bronze gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-70 3580</td></tr> <tr><td><b>1,5</b></td><td>30215-70 3590</td></tr> <tr><td><b>2,0</b></td><td>30220-70 65302</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-70 3580	<b>1,5</b>	30215-70 3590	<b>2,0</b>	30220-70 65302		<p><b>Blue gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-30 3566</td></tr> <tr><td><b>1,5</b></td><td>30215-30 3586</td></tr> <tr><td><b>2,0</b></td><td>30220-30 65306</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-30 3566	<b>1,5</b>	30215-30 3586	<b>2,0</b>	30220-30 65306
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	<p><b>Gold gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-60 3569</td></tr> <tr><td><b>1,5</b></td><td>30215-60 3589</td></tr> <tr><td><b>2,0</b></td><td>30220-60 4760</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-60 3569	<b>1,5</b>	30215-60 3589	<b>2,0</b>	30220-60 4760		<p><b>Dark Bronze gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-80 3581</td></tr> <tr><td><b>1,5</b></td><td>30215-80 3591</td></tr> <tr><td><b>2,0</b></td><td>30220-80 65303</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-80 3581	<b>1,5</b>	30215-80 3591	<b>2,0</b>	30220-80 65303		<p><b>Red gloss</b></p> <table border="0"> <tr><td><b>1,0</b></td><td>30210-20 3565</td></tr> <tr><td><b>1,5</b></td><td>30215-20 3585</td></tr> <tr><td><b>2,0</b></td><td>30220-20 65307</td></tr> </table> <p>mm</p>	<b>1,0</b>	30210-20 3565	<b>1,5</b>	30215-20 3585	<b>2,0</b>	30220-20 65307
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<b>1,5</b>	30215-20 3585																						
<b>2,0</b>	30220-20 65307																						

# → DuraBlack®

DuraBlack® is a coated aluminum with a black surface, which can be marked in white with a CO<sub>2</sub> laser. Due to the additional layer of protection, DuraBlack® is particularly resistant to environmental influences (weathering, salt water, chemicals, etc.). DuraBlack™ conforms with various industrial and military standards, including MIL-STD 130N, A-A-50271 (MIL-P-514D) and MIL-STD-15024F, Type L.

## Applications

- Exterior & Interior Signs
- Type Plates
- Badges
- Materials Handling
- Military Signage



## → Material Features

- Material:** Aluminium, anodised
- Finish:** matt
- Thickness:** 0,5 mm
- Cutting method:** saw, rotary jar
- Sheet size:** 508 x 609 mm



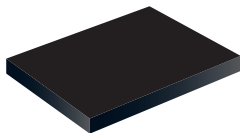
Laser material



Interior use



Exterior use



Black matt  
0,5 mm 77795

# → AlumaMark®

AlumaMark® is a coated aluminum, which can be marked in black with a CO<sub>2</sub> laser. AlumaMark® is designed in such a way that even low laser power levels can create a high-contrast engraving.

## Applications

- Interior Signs
- Name Plates
- Badges
- Trophy Signs
- Labels



## → Material Features

**Material:** Aluminium, anodised  
**Finish:** matt  
**Thickness:** 0,5 mm  
**Cutting method:** saw, rotary jar  
**Sheet size:** 508 x 609 mm



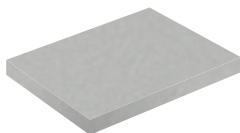
Laser material



Interior use



Gold matt  
**0,5** 875-12  
 mm 3948



Smooth Silver  
**0,5** 875-11  
 mm 3947

Laserable Materials

Material		Engraving		Use		Ply			Handling		Scores
		Laser	Mechanical engraving	Exterior	Interior	1	2	3	Front	Reverse engraving (optional colour fill)	
TroLase	2	X	X	X	X		X	X	X		X
TroLase Metallic Plus	4	X	X	X	X		X		X		X
TroLase Metallic	4	X	X		X		X		X		X
TroLase Reverse	6	X	X	X	X		X			X	X
TroGlass	8	X	X	X	X		X			X	
Plexiglas®	8	X	X	X	X	X			X	X	
TroLase ADA Signage	10	X	X	X	X	X			X		X
TroLase Thins	12	X	X		X	X	X		X		X
TroLase Textures	14	X	X	X	X		X		X		X
TroLase Lights	15	X	X	X	X		X		X		X
LaserFlex	16	X		X	X	X				X	

Rotary Materials

TroPly	18		X		X		X	X	X		X
TroPly Metallic Plus	20		X		X		X		X		X
TroPly Metallic	20		X		X		X		X		X
TroPly Satins	22		X		X		X	X	X		X
TroPly Ultra	24		X	X	X		X		X		X
TroPly Ultra Reverse	26		X	X	X		X			X	X
TroPly HiGloss	28		X	X	X		X	X	X		X
TroPly HiGloss Reverse	30		X	X	X		X			X	X

Metals

Anodised Aluminium	32	X	X	X	X	X			X		
DuraBlack	34	X		X	X	X			X		
AlumaMark	35	X			X	X			X		

Finishing

Saws	Drills	Guillotine	Laser Cutting	Bevels	Hot Bendable	Screen printing	Bonding	ADA Compliant	Hot Stamping	Material
X	X	X	X	X	X	X	X		X	2 TroLase
X	X	X	X	X	X	X	X		X	4 TroLase Metallic Plus
X	X	X	X	X	X	X	X		X	4 TroLase Metallic
X	X	X	X	X	X	X	X		X	6 TroLase Reverse
X	X		X	X	X	X	X		X	8 TroGlass
X	X		X	X	X	X	X		X	8 Plexiglas®
X	X	X	X	X	X	X	X	X	X	10 TroLase ADA Signage
X	X	X	X			X	X		X	12 TroLase Thins
X	X	X	X	X	X	X	X		X	14 TroLase Textures
		X	X				X			15 TroLase Lights
		X	X							16 LaserFlex

Laserable Materials

X	X	X		X	X	X	X		X	18 TroPly
X	X	X		X	X	X	X		X	20 TroPly Metallic Plus
X	X	X		X	X	X	X		X	20 TroPly Metallic
X	X	X		X	X	X	X		X	22 TroPly Satins
X	X	X		X	X	X	X	X	X	24 TroPly Ultra
X	X	X		X	X	X	X	X	X	26 TroPly Ultra Reverse
X	X	X		X	X	X	X		X	28 TroPly HiGloss
X	X	X		X	X	X	X		X	30 TroPly HiGloss Reverse

Rotary Materials

X	X	X		X		X	X			32 Anodised Aluminium
X	X	X		X						34 DuraBlack
X	X	X		X						35 AlumaMark

Metals

Services

# → Flat bed lasers

## Speedy family and SP series



The CO<sub>2</sub> laser machines from the Speedy family are ideal for engraving and cutting a variety of materials, such as laminates, stamp rubbers, acrylic, wood, paper, cardboard and many more. Fiber lasers are ideal for laser marking of metals and plastics. Both laser sources are integrated into the laser systems of the Speedy flexx series;

maximum flexibility for each application is thus guaranteed. Process virtually any material with a processing area of up to 1000 x 610 mm. The SP series with a processing area of up to 3200 x 2200 mm is ideal for precision processing large materials at high speeds.



## → Endless Possibilities

Process a virtually unlimited range of materials: With Trotec laser engraving machines stamps can be produced within minutes and series production is also significantly streamlined. Customize honorary prizes, such as trophies or football trophies in the blink of an eye.

Or score highly with clear acrylic cuts: Exceptional shapes for displays, signs and neon signs create more interesting and sophisticated end products. From simple rectangular advertising signs to complex contours and labels anything is possible with Trotec lasers.

## About Us

Trotec is a world leader in the field of laser technology and sets new standards. The Upper Austrian innovation leader offers solutions for almost any requirement of the laser marking, engraving and cutting technology sector. Its laser systems stand for quality, reliability and innovation. We manufacture flat bed laser machines, galvo laser systems and exhaust systems.



# → Galvo Lasers

## ProMarker and SpeedMarker series



The ProMarker series offers simple high speed laser processing of metal and plastic parts, such as promotional items, gifts, identification plates and much more. Choose between the ProMarker 100, an open Class 4 laser marking station with precision Z-axis or the compact ProMarker 300, a table marking station, which is characterised by its ergonomics and safety (laser safety class 2). The SpeedMarker series, developed for efficient laser

marking of metals and plastics along the entire industrial production chain, offers the perfect combination of intelligent software and high-quality engineering. The laser systems are available in 4 different sizes and in different configurations, to optimally meet your requirements: SpeedMarker 100, SpeedMarker 300, SpeedMarker 700, SpeedMarker 1300.



### → Demanding marking tasks

No matter whether for production and finishing of high-quality advertising materials or the marking of identification plates or components in large quantities -

metals and plastics can be optimally marked with high performance galvo lasers from the ProMarker or SpeedMarker series.

## About Us

All of our products are manufactured in Austria. At Trotec, you will also find an extensive selection of engravable materials for laser and mechanical engraving as well as signage and marking accessories. You will receive only the highest quality materials with simple processing properties. Trotec has more than 300 employees and serves customers in over 90 countries. For more information, please visit [www.troteclaser.com](http://www.troteclaser.com).

## → Metal Mark Emulsion

With the help of laser marking equipment metals can be marked with a CO<sub>2</sub> laser. Laser marking devices produce permanent black markings, which are highly resistant to mechanical and chemical stresses as well as high temperatures. Metal Mark Emulsion is available as a paste, spray or tape. The most common method is to apply it using a spray can. Brush application is appropriate whenever the entire surface can be coated with a single brush stroke. Spraying the paste, e.g. using an airbrush, is suitable for coating larger areas in a single step. The tape, however, is a particularly clean solution for smaller areas.



	Contents	Reference number
Metal Mark	CerMark LMM 6000, 340 g aerosol*	4767
	Thermark LMM 14, 170 g aerosol*	15891
	CerMark LMM 6000, 250 g paste	48391
	CerMark LMM 6000, 50 g paste	49852
	LMM 6018 Tape, 25 mm x 15 metres	58243
	LMM 6018 Tape, 50 mm x 15 metres	64752

\*Sprays cannot be delivered by air freight.

## → Paint for Acrylic

Specially designed to use on laser engraved plastics our acrylic filler paints will not affect nor "craze" the lasered area. Fill reverse engraved signs with acrylic colours and create long-lasting, colourful, multi-colour signs.



	Colour	Reference number
Paint for Acrylic 29,57 ml/can	Black	74163
	Red	74164
	White	74165
	Blue	74166
	Silver	74169
	Gold	90961
	Green	90550
	Yellow	90875

## **Price list**

**Contact us - we are happy to send you more information and our price list!**

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Any colour deviations between the images shown in the catalogue and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.



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